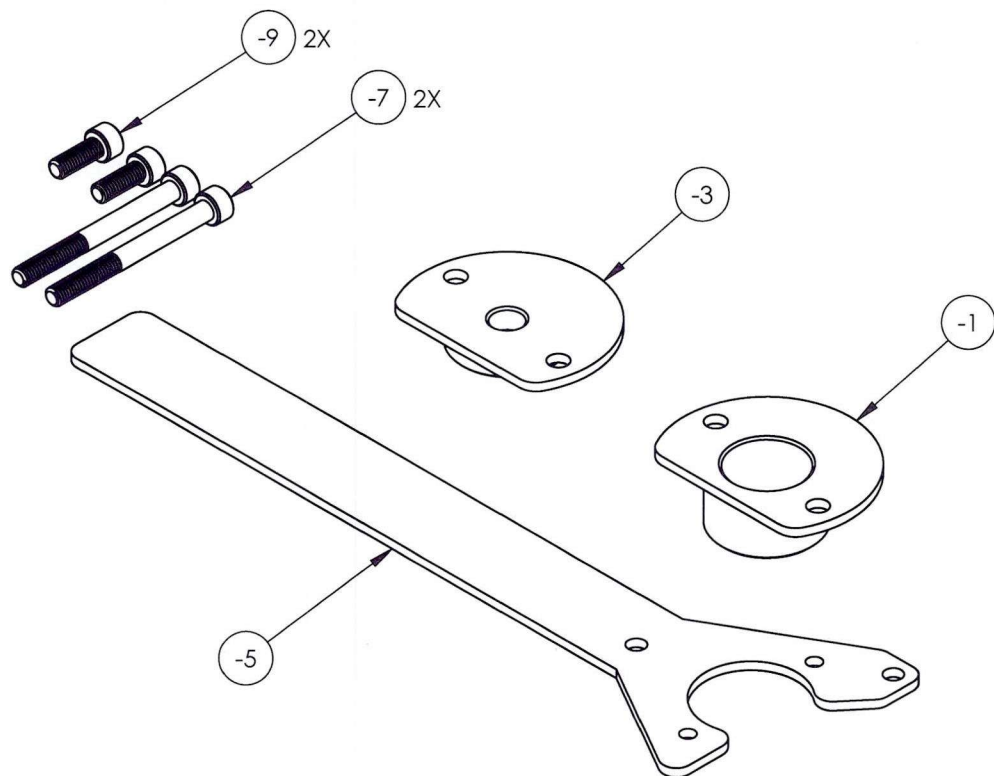


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/12/2016	SM	JAG
2	17-0014	-1 DELETED INK STAMP T/N, S/N. ADDED LASER ENGRAVE P/N. -3 DELETED INK STAMP P/N W/BLACK PAINT OPPOSITE SIDE. ADDED LASER ENGRAVE P/N FAR SIDE. -5 ADDED NOTE LASER ENGRAVE T/N, S/N, "MADE IN USA".	1/24/2017	RJC	JAG



NOTES:

1. REF. EUROCOPTER T/N: M6232V3021128.
2. PART OF KIT RBEM632V3021102.

DART AEROSPACE	
TITLE NUT KEY	
DWG NO. RBEM632V3021132	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 3/3/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	UNTHREADED PLATE	1018/1020 CR		2
			-3	1	THREADED PLATE	1018/1020 CR		3
			-5	1	HANDLE	4130		4
		B/O	-9	2	SOCKET CAP SCREW	SS	M6 X 1 X 16 MM (MCMaster-CARR # 91292A135)	1
		B/O	-7	2	SOCKET CAP SCREW	SS	M6 X 1 X 60 MM (MCMaster-CARR # 91292A413)	1